

# ChemSynt 301

## Chemical Reaction Station

A modular reaction workstation that combines automation, flexibility, and control to simplify complex chemistry and accelerate process development and scale-up.

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Driven by curiosity



# ChemSynt 301 Reaction Station

ChemSynt 301 is a modular and automated reaction workstation for process development and optimization. It enables precise control of temperature, pH, stirring, and dosing, while continuously collecting real-time data.

## From One to Four. Scalable by Design.

Grow your reaction capabilities without changing platform. From a single experiment to multiple independent reactions, ChemSynt 301 evolves with your laboratory:

- Expand from 1 to 4 independent reaction stations
- Test multiple process variables in parallel
- Ideal for process definition and scale-up

## Flexibility Without Limits

ChemSynt 301 adapts to your chemistry, enabling laboratories to configure each experiment according to process requirements rather than instrument limitations.

- Interchangeable reactor configurations from vials to 400 mL
- Magnetic or overhead stirring for different process needs
- Wide range of modular accessories and probes

## Control Every Variable

Gain complete control over every critical process variable to improve reproducibility, accelerate optimization and generate reliable experimental data.

- Independent temperature monitoring and control from -30 °C to +150 °C (-40 °C with external chiller) with programmable heating and cooling ramps
- Real-time monitoring and control of pH
- Programmable dosing and stirring profiles

## Turn Data into Insight

Transform every experiment into actionable process knowledge through continuous data acquisition and real-time monitoring of critical reaction parameters.

- Log temperature and pH data with up to 1-second resolution
- Monitor reaction progress in real time from the Control Pad
- Gain deeper process understanding for faster optimization and confident scale-up

## Configurations



ChemSynt 301 System  
SA110A0710



ChemSynt 301 Unit  
F110A0710



# Overview & Accessories

**Condenser  
Coil**  
A00000557



**Dropping  
Funnels**  
A00000556



**OHS RS  
Digital**  
A00000558



**Centrifugal  
Shaft**  
A00000567



**Propeller  
Shaft**  
A00000569



**Retreat Curved  
Shaft**  
A00000568



**pH  
electrode**  
A00000562



**Pt 100  
probe PTFE**  
A00000553



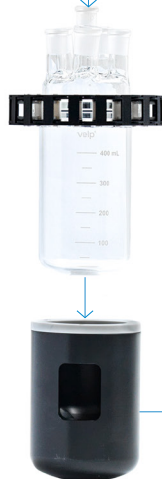
**Pt 100 glass  
probe**  
A00000572



**Pt 100  
Stainless  
Steel**  
A00000587



**Glass Reactor 100 mL**  
A00000552



**100 mL Adapter**

**Glass Reactor  
400 mL**  
A00000551



**Glass Vials**  
A00000566



**Vials Adapter**



**Dry Air - Cooling Medium  
Flowmeter**  
A00000549  
A00000561



**ChemSynt 301 Reaction Station**



**DU50 Dosing units**  
A00000559 - A00000560  
■ Single or double dosing unit  
■ Syringe 25 mL or 50 mL

# Reactor Configurations

The right reactor configuration is key to achieve reliable and reproducible results throughout process development. ChemSynt 301 offers dedicated reactor solutions for reaction screening, process optimization, and scale-up studies.



## Glassware kit 400mL

Code: A00000551

The kit features a round-bottom glass reactor designed to reproduce laboratory reaction conditions representative of industrial processes. Its two-piece design simplifies cleaning and provides easy access to the reaction mixture, while the reactor geometry promotes efficient mixing and heat transfer.

### When to use the 400 mL Glassware Kit:

- Developing and optimizing reactions under process-like conditions.
- Evaluating mixing, temperature, and reagent rate at representative scale.
- Assessing reaction robustness before pilot or production scale-up.

The kit includes:

| Code      | Description                   | Qty. |
|-----------|-------------------------------|------|
| A00000589 | Vessel 400mL                  | x1   |
| A00000588 | Lid for Vessel 400mL          | x1   |
| A00000593 | FEP-O-S O-ring vessel 400 mL  | x1   |
| A00000595 | Chain clamp for 400 mL Vessel | x1   |

| Code      | Description               | Qty. |
|-----------|---------------------------|------|
| 10010737  | Vessel holder 400/100 mL  | x1   |
| A00000576 | Probe adapter 14/20 d3 mm | x2   |
| A00000579 | Vessel stopper 19/22      | x2   |
| A00000577 | Vessel stopper 14/20      | x5   |



## Glassware kit 100mL

Code: A00000552

The kit features a round-bottom glass reactor designed for process definition and reaction investigation. Its two-piece design provides easy access to the reaction mixture while simplifying cleaning and maintenance, making it ideal for iterative experimental workflows and rapid parameter evaluation.

### When to use the 100 mL Glassware Kit:

- Investigating the influence of temperature, stirring, dosing, and pH on reaction performance.
- Comparing different reaction conditions while limiting reagent consumption.
- Defining the operating window before moving to larger-scale process optimization studies.

The kit includes:

| Code      | Description                   | Qty. |
|-----------|-------------------------------|------|
| A00000590 | Vessel 100mL                  | x1   |
| A00000591 | Lid for Vessel 100mL          | x1   |
| A00000592 | FEP-O-S O-ring vessel 100 mL  | x1   |
| A00000596 | Chain clamp for 100 mL Vessel | x1   |
| 10010737  | Vessel holder 400/100 mL      | x1   |

| Code      | Description               | Qty. |
|-----------|---------------------------|------|
| A00000576 | Probe adapter 14/20 d3 mm | x2   |
| A00000578 | Vessel stopper 10/18      | x2   |
| A00000577 | Vessel stopper 14/20      | x5   |
| A00000550 | Vessel Adapter 100 mL     | x1   |

## Glassware kit Vials

Code: A00000566

The kit enables rapid reaction screening using minimal sample volumes. Designed for early-stage process investigation, it allows laboratories to efficiently evaluate multiple reaction conditions while reducing reagent consumption and experimental costs.

### When to use the 16 mm Vial Kit:

- Screening multiple reaction conditions using small sample volumes.
- Evaluating multiple reactions under the same reaction conditions.
- Identifying the most promising reaction conditions before progressing to process definition studies



### The kit includes:

| Description           | Qty. |
|-----------------------|------|
| Adapter for Ø16 vials | x1   |

| Code     | Description              | Qty. |
|----------|--------------------------|------|
| 10010737 | Vessel holder 400/100 mL | x1   |

## Reactors – Optional accessories

| Code      | Description                  | Qty. | Details                                                                                         |
|-----------|------------------------------|------|-------------------------------------------------------------------------------------------------|
| A00000589 | Vessel 400mL                 | x1   | 400 mL round-bottom glass reactor                                                               |
| A00000588 | Lid for Vessel 400mL         | x1   | 6-port glass lid                                                                                |
| A00000593 | FEP-O-S O-ring vessel 400 mL | x1   | Compatible with Lid (A00000588) and Vessel 400mL (A00000589)                                    |
| A00000590 | Vessel 100mL                 | x1   | 100 mL round-bottom glass reactor                                                               |
| A00000591 | Lid for Vessel 100mL         | x1   | 6-port glass lid                                                                                |
| A00000592 | FEP-O-S O-ring vessel 100 mL | x1   | Compatible with Lid (A00000590) and Vessel 100mL (A00000591)                                    |
| A00000351 | Handle for block removal     | x1   | For the removal of the adapter for 100mL vessel from the reactor                                |
| A00000583 | Glass stopper 14/23          | x1   | Glass alternative to A00000577 PTFE stopper 14/20                                               |
| A00000584 | Glass stopper 19/26          | x1   | Glass alternative to A00000579 PTFE stopper 19/22                                               |
| A00000585 | Glass stopper 10/19          | x1   | Glass alternative to A00000578 PTFE stopper 10/18                                               |
| A00000581 | Keck clamp J14               | x1   | For securing 14 mm glass joints, compatible with A00000583 glass stopper 14/23                  |
| A00000582 | Keck clamp J19               | x1   | For securing 19 mm glass joints, compatible with A00000584 glass stopper 19/26 mm glass joints. |
| A00000580 | Keck clamp J10               | x1   | For securing 10 mm glass joints, compatible with A00000585 glass stopper 10/18                  |
| A00000577 | PTFE stopper 14/20           | x1   | Hex-head PTFE stopper                                                                           |
| A00000579 | PTFE stopper 19/22           | x1   | Hex-head PTFE stopper                                                                           |
| A00000578 | PTFE stopper 10/18           | x1   | Hex-head PTFE stopper                                                                           |
| A00000574 | D8mm 14/20 probe adapter     | x1   | Probe adapter with 14/20 joint for Ø8 mm probes                                                 |
| A00000576 | D3mm 14/20 probe adapter     | x1   | Probe adapter with 14/20 joint for Ø3 mm probes                                                 |
| A00000575 | D12mm 14/20 probe adapter    | x1   | Probe adapter with 14/20 joint for Ø12 mm probes                                                |
| CM0091680 | Pack of 20 Ø16mm glass vials | x1   | Round-bottom vials compatible with A00000566                                                    |

# Dosing Units

Precise reagent dosing is essential for controlling reaction performance and ensuring reproducible results. ChemSynt 301 integrates a single or double DU 50 dosing unit for automated and independent reagents addition.



## DU 50 Dosing Unit

Code: A00000559

The DU50 Single Dosing Unit is an automated dosing system designed for the precise and controlled addition of reagents. Compatible with 25 mL and 50 mL refillable syringes, it provides programmable dosing profiles and automatic syringe refilling for continuous reagent feeding and enhanced process reproducibility.

### When to use the DU50 Single Dosing Unit:

- Continuous or programmed reagent feeding during the reaction.
- Controlled reagent addition for sensitive or exothermic reactions.
- Automated pH control through acid or base dosing.
- Process definition and optimization with reproducible dosing profiles.
- High-volume reagent addition thanks to automatic syringe refilling.

The DU50 Single Dosing Unit includes:

| Code     | Description                     | Qty. |
|----------|---------------------------------|------|
| 10006502 | 610mm Male-to-Male Serial Cable | x1   |
| 10009358 | Glass bottle 500mL with adaptor | x1   |

| Code      | Description           | Qty. |
|-----------|-----------------------|------|
| A00000576 | Adapter Ø3 mm – 14/20 | x1   |



## DU 50 Double Dosing Unit

Code: A00000560

The DU50 Double Dosing Unit is an automated dosing system designed to manage two independent dosing lines. Compatible with 25 mL and 50 mL refillable syringes, it provides programmable dosing profiles and automatic syringe refilling for continuous feeding of two reagents.

### When to choose the DU50 Dual Dosing Unit:

- Dose two reagents independently during the same reaction.
- Combine automated pH control with the addition of a second reagent.
- Run independent dosing profiles for each reagent.
- Develop more complex reaction protocols requiring multiple dosing strategies.

The DU50 Double Dosing Unit includes:

| Code     | Description                     | Qty. |
|----------|---------------------------------|------|
| 10006502 | 610mm Male-to-Male Serial Cable | x1   |
| 10009358 | Glass bottle 500mL with adaptor | x2   |

| Code      | Description           | Qty. |
|-----------|-----------------------|------|
| A00000576 | Adapter Ø3 mm – 14/20 | x2   |

Compatible with: DU50 Single Dosing Unit - DU50 Double Dosing Unit:

| Code      | Description  | Qty. |
|-----------|--------------|------|
| A00000565 | 25mL Syringe | x1   |

| Code      | Description  | Qty. |
|-----------|--------------|------|
| A00000570 | 50mL Syringe | x1   |

# Mechanical stirring

Stirring plays a critical role in reaction performance, influencing mixing efficiency, heat transfer, and process reproducibility. ChemSynt 301 supports mechanical stirring, with a range of impeller configurations and powerful compact stirrer.



## OHS RS Digital - Overhead Stirrer

Code: A00000558

The OHS RS Digital is a compact yet powerful overhead stirrer designed to deliver reliable and uniform mixing, even in demanding applications. Compatible with three different PTFE impellers, it allows the stirring profile to be tailored to the specific reaction, ensuring effective homogenization and improved process reproducibility. The integrated screw-lock system enables quick, secure, and stable impeller installation, simplifying setup and ensuring reliable operation throughout the experiment.

### When to choose the OHS RS Digital:

- To simulate industrial mixing conditions.
- To maximize process reproducibility during process development.
- To efficiently mix viscous or heterogeneous samples.
- To tailor the mixing profile using three interchangeable PTFE impellers.

### Additional Accessories:

| Code      | Description                        | Qty. | Details                               |
|-----------|------------------------------------|------|---------------------------------------|
| A00000573 | OHS adapter cone for 100 mL vessel | x1   | Required when using the 100 mL vessel |

## OHS RS Digital compatible with



### PTFE Shaft Stirrer Centrifugal 8x300mm

Code: A00000567

Shaft stirrer in PTFE generates axial flow for efficient bulk mixing and improved heat and mass transfer

#### When to choose it:

- To promote efficient axial mixing.
- To improve heat and mass transfer.
- To ensure homogeneous reaction conditions.
- For low- to medium-viscosity samples.



### PTFE Stirrer Shaft, Retreat Curve 8x300mm

Code: A00000568

Retreat Curve stirrer in PTFE generates combined axial and radial flow for mixing, mass transfer, and uniform conditions

#### When to choose it:

- To improve reagent dispersion.
- To achieve balanced axial and radial mixing.
- To ensure uniform reaction conditions.
- For medium- to high-viscosity samples.



### PTFE Shaft Stirrer, Screw Propeller 8x300

Code: A00000569

Screw Propeller in PTFE Generates strong axial flow for high circulation efficiency and rapid, uniform mixing.

#### When to choose it:

- To maximize fluid circulation.
- To achieve rapid and uniform mixing.
- To enhance heat and mass transfer.
- For medium- to high-viscosity samples.

# Temperature Probes

Real-time temperature monitoring with dedicated probes ensures accurate process control and stable reaction conditions throughout the experiment.



## AISI 316 Ti Pt100 Ø3mm Probe

Code: A00000587

Temperature probe designed for accurate reaction temperature monitoring, delivering reliable measurements and precise process control.

### When to choose it:

- For continuous reaction temperature monitoring.
- For standard laboratory applications.
- For fast and accurate temperature measurements.



## Glass Pt100 Ø5 mm Probe

Code: A00000572

Temperature probe designed for accurate reaction temperature monitoring in applications requiring high chemical resistance. The glass coating provides excellent chemical inertness, minimizing the risk of sample contamination.

### When to choose it:

- When working with highly corrosive media.
- When maximum chemical inertness is required.
- When metal contamination must be avoided.
- For acidic or aggressive reaction environments.

### Includes:

| Code      | Description                        | Qty. |
|-----------|------------------------------------|------|
| A00000574 | 14/20 Probe Adapter, 8 mm Diameter | x1   |



## PTFE Pt100 Ø8 mm Probe

Code: A00000553

Temperature probe designed for accurate reaction temperature monitoring in applications involving chemically aggressive reagents. The PTFE coating provides excellent chemical resistance and a non-stick surface for easy cleaning.

### When to choose it:

- When working with chemically aggressive reagents.
- When excellent chemical resistance is required.
- When a non-stick probe surface is preferred.
- For applications requiring easy cleaning.

### Includes:

| Code      | Description                        | Qty. |
|-----------|------------------------------------|------|
| A00000574 | 14/20 Probe Adapter, 8 mm Diameter | x1   |

# Sensors and Electrode

pH drives reaction selectivity, ChemSynt 301 features real-time pH monitoring with dedicated electrodes. When paired with the DU50 Dosing Unit, pH measurements automatically trigger reagent addition for precise, automated pH control through the reaction.



## pH electrode

Code: A00000562

pH electrode designed for continuous reaction pH monitoring. Integrated with ChemSynt 301, it enables real-time pH acquisition and automated pH control through the DU50 Dosing Unit, ensuring stable and reproducible reaction conditions.

### When to choose it:

- For real-time reaction pH monitoring.
- To maintain a target pH through automated dosing.
- For pH-sensitive reactions.
- To improve process reproducibility.

### Includes:

| Description                     | Qty. |
|---------------------------------|------|
| H63-320mm Combined pH Electrode | x1   |
| L1 BCN Electrode Cable          | x1   |

| Description            | Qty. |
|------------------------|------|
| 19/22 D12mm pH Adapter | x1   |

# Additional Accessories

### Magnetic Bars:

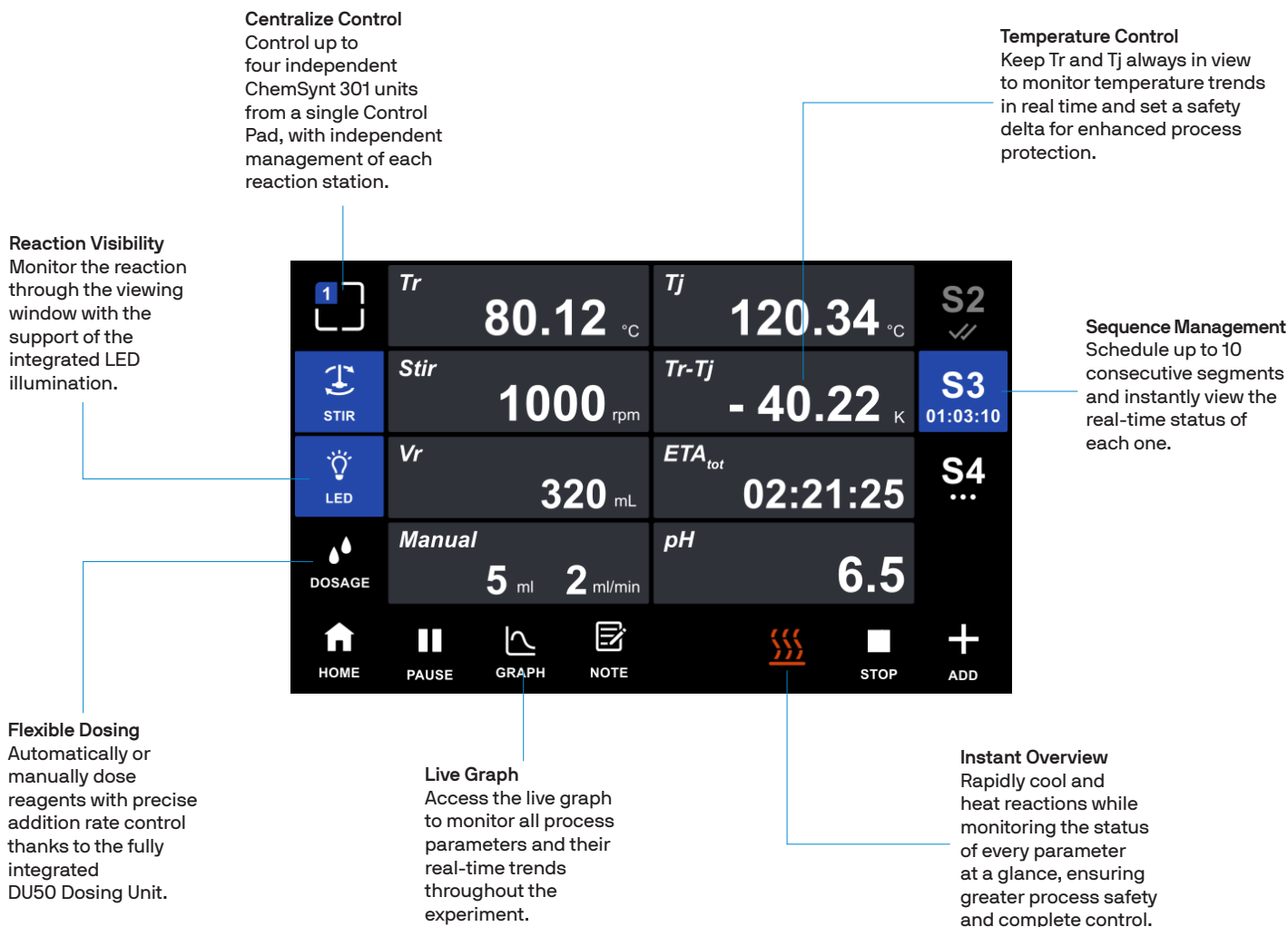
| Code      | Description                   | Qty. | Details                                                   |
|-----------|-------------------------------|------|-----------------------------------------------------------|
| A00000336 | Magnetic cross shape stir bar | x1   | Ø10x5mm                                                   |
| A00000352 | Magnetic cross shape stir bar | x1   | Ø20x8mm                                                   |
| A00001057 | Magnetic stir bar             | x1   | Ø6x20mm                                                   |
| A00001063 | Magnetic stir bar             | x1   | Ø4.5x12mm                                                 |
| A00000355 | Magnetic disc stir bar        | x1   | Ø20x10mm                                                  |
| A00000586 | PTFE Stir Bar Retriever 350mm | x1   | Magnetic rod for the safe retrieval of magnetic stir bars |

### Reactors Additional Accessories:

| Code      | Description                             | Qty. | Details                                                                                       |
|-----------|-----------------------------------------|------|-----------------------------------------------------------------------------------------------|
| A00000557 | Condenser coil 200 mL SJ: 14/23         | x1   | Minimizes solvent loss during reflux                                                          |
| A00000556 | Dropping Funnels 100 mL SJ:14/23        | x1   | Controlled addition of 100 mL reagent during reaction                                         |
| A00000564 | Hydraulic Insulation Kit                | x2   | Insulated tubing kit for ChemSynt 301 - Chiller connection                                    |
| A00000563 | Hydraulic/Pneumatic Slave Expansion kit | x2   | Splits the cooling medium or dry air flow between two reaction units for flexible operation.  |
| A00000287 | Slave Connection Cable                  | x1   | Connects two units for synchronized control and operation.                                    |
| A00000555 | Clamp for accessories                   | x1   | Holds accessories when not in use, keeping the fume hood organized and space-efficient.       |
| A00000549 | Support Kit                             | x1   | Compact support for liquid and gas flowmeters, minimizing footprint and optimizing workspace. |
| A00000561 | Flowmeter kit                           | x2   | Flowmeter for precise control of inert gas and cooling medium                                 |

# Intuitive interface and ControlPad

ChemSynt 301 features an intuitive Control Pad that provides immediate access to all critical process parameters, enabling users to monitor reaction conditions in real time and easily manage multiple reaction units from a single interface. Designed for simplicity and efficiency, it streamlines daily operation while maintaining complete process visibility.



## Software Ecosystem for PC Connectivity

ControllerSoft™ enables users to connect and monitor up to four ChemSynt 301 units simultaneously from a PC. All process parameters are displayed and recorded in real time for efficient experiment monitoring and post-run analysis. Data can be exported in CSV format for seamless integration with LIMS and other data management systems.

| Code      | Description              |
|-----------|--------------------------|
| A00000391 | ControllerSoft™ Software |

## Connection to Velp Ermes Cloud Platform



Connect the ChemSynt 301 Reaction Station to the exclusive Velp Ermes Cloud Platform to improve your laboratory experience. The Velp Ermes Cloud Platform connection will unburden you from tedious tasks improving your lab productivity.

- Enhanced service support
- Real time monitor and control of the instrument from PC, smartphone and tablet whenever you want, wherever you are
- Immediate alert and notification with the possibility to stop the instrument for maximum safety
- Regular software updates will guarantee the best performance and new features with just one-click

# ChemSynt 301 Configurations

Start with a single ChemSynt 301 System or expand the platform as your needs grow. Up to three Units (F110A0710) can be connected to the ChemSynt 301 System (SA110A0710), creating a scalable system with up to four fully independent reaction stations.



## System

Code: SA110A0710

The System is equipped with the integrated Control Pad, it can operate as a standalone reaction workstation or serve as the central control unit for up to three additional Units, creating a fully scalable four-position system. As the starting point of the ChemSynt ecosystem, the System provides complete experiment control while offering the flexibility to expand the platform as laboratory requirements evolve.

### When to choose the System:

- As the first or only ChemSynt 301 unit in the laboratory.
- When a standalone reaction workstation with integrated Control Pad is required.
- When future expansion to a multi-unit system is planned, while maintaining the same workflow and software.

ChemSynt 301 System with ControlPad includes:

| Code      | Description           | Qty. | Details                                                                               |
|-----------|-----------------------|------|---------------------------------------------------------------------------------------|
| F110A0710 | ChemSynt 301 Unit     | x1   |                                                                                       |
| A00000539 | ControlPad            | x1   |                                                                                       |
| A00000549 | Support Kit           | x1   | Support rod for mounting the water, air flowmeters and the clamp, ensuring fume hood. |
| A00000561 | Flowmeter Kit         | x1   | Pair of flowmeters for dry air and water                                              |
| A00000555 | Clamp for accessories | x1   | Accessory storage clamp for holding accessories when not in use.                      |



## Units

Code: F110A0710

The Unit is designed to expand the ChemSynt 301 platform, enabling parallel experimentation while maintaining independent control of each reaction. Connected to a ChemSynt 301 System through the integrated Control Pad, each Unit operates independently as an individual reaction station with dedicated parameter control and data acquisition.

### When to choose the Unit:

- To expand an existing ChemSynt 301 System.
- When additional independent reaction positions are required.
- To increase throughput by running multiple experiments in parallel under different conditions.

ChemSynt 301 Unit includes:

| Code      | Description                        | Qty. | Details                                                                     |
|-----------|------------------------------------|------|-----------------------------------------------------------------------------|
| -         | ChemSynt 301 Unit                  | x1   |                                                                             |
| A00000563 | Hydraulic/ Pneumatic expansion Kit | x1   | Expansion kit for water and air distribution to the Unit.                   |
| A00000287 | Slave connection cable             | x1   | Control cable for connecting and controlling the Unit with the Control Pad. |

# Technical Data

## ChemSynt 301

|                          |                                                                                                                                                                                                                                                                       |
|--------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Temperature Range        | -40°C (with chiller) / -30°C to +150°C                                                                                                                                                                                                                                |
| Resolution               | 0.1 K                                                                                                                                                                                                                                                                 |
| Temperature Control Mode | Jacket temperature control, reaction temperature control                                                                                                                                                                                                              |
| Stirring                 | Magnetic stirring or mechanical stirring (Optional OHS)                                                                                                                                                                                                               |
| Stirring Speed           | 50 rpm to 1000 rpm Mechanical and Magnetic Stirring                                                                                                                                                                                                                   |
| Data Transfer            | USB: USB flash drive and/or optional software upgrade<br>Ethernet - LAN                                                                                                                                                                                               |
| Software                 | ERMES Cloud Connectivity<br>ControllerSoft PC Software                                                                                                                                                                                                                |
| Connectivity             | USB (type A)<br>Ethernet (LAN)<br>BNC (pH electrode)<br>RS232 (Dosing unit)<br>RS484 (Slave unit & control pad)<br>LEMO connector (pt100)<br>in/out cooling JG ø 8mm (tap water/ with chiller)<br>in/out purging push in ø 4mm (dry air or N)<br>LEMO connector (OHS) |
| Power Supply             | 115 V / 60 Hz and 230 V / 50-60 Hz                                                                                                                                                                                                                                    |
| Dimensions (WxDxH)       | System: 287 mm x 486 mm x 600 mm<br>Unit: 232 mm x 326 mm x 281 mm                                                                                                                                                                                                    |
| Weight                   | System: 12.33 kg<br>Unit: 10.32 kg                                                                                                                                                                                                                                    |

Scan me

Every synthesis workflow is different. Configure your ChemSynt 301 in just a few steps and discover the combination of reactors, stirring systems, dosing units, and accessories best suited to your needs.



## Service & Support

Velp products are designed by our engineers to resist years of laboratory use.

Our products are manufactured with premium materials to guarantee the best performance with maximum safety.

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- Technical Assistance
- Analytical Support

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